



Saleable Steel (in million tones)

S.No.	Plants	Location	Capacity	Production (2008-09)	Post Expansion Capacity	Products
1.	Bhilai Steel Plant	Bhilai, Chattisgarh	3.153	4.492	6.56 (6.56)	Blooms, Billets, Beams, Light & Heavy Structural, Channels, Angles, Bars & Rods, Crane Rails, Plates, Rails, Long Rails, Pig Iron & Chemicals
2.	Durgapur Steel Plant	Durgapur, West Bengal	1.586	1.786	2.83 (2.12)	Blooms, Billets & Slabs, Joists, Channels, Angles, Bars, Rods & Rebars, Skelp, Wheels, Railway Wheels & Axles, Pig Iron & Chemicals
3.	Rourkela Steel Plant	Rourkela, Orissa	1.671	1.989	3.99 (3.99)	HR Coils, Plates, CR Coils & Sheets, GP/GC Sheets, Tin Plates, Spiral Weld Pipes, Electrical Resistance Weld Pipes, Cold Rolled Non-Oriented Steel, Pig Iron & Chemicals
4.	Bokaro Steel Plant	Bokaro, Jharkhand	3.780	3.383	6.53 (4.18)	HR Coils/ Sheets/ Plates, CR Coils/ Sheets, GP Sheets/ Coils, GC Sheets, Pig Iron & Chemicals
5.	IISCO Steel Plant	Burnpur, West Bengal	0.550	0.402	2.39 (2.39)	Billets, Blooms, Beams/Joists, Channels, Angles and Rails
6.	Alloy Steel Plant	Durgapur, West Bengal	0.184	0.173	0.43 (0.43)	Slabs, Blooms, Bars, Plates, CRM Rolls, Concast Rollers, Crane Wheels, Springs, Hammers, Grate Bars, Hot Saw Blade, Bright Bars, Stainless Steel Liner Plates
7.	Salem Steel Plant	Salem, Tamil Nadu	0.175	0.180	0.34 (0.34)	Cold Rolled Stainless Steel, Hot Rolled Carbon & Stainless Steel products, Micro-Alloyed Carbon Steel
8.	VISL	Bhadrawati, Karnataka	0.098	0.089	0.22 (0.22)	High Quality Rolled & Forged Alloy and Special Steel Products

Figures in bracket indicate capacity after implementation of ongoing phase of modernisation and expansion to be completed progressively by 2012